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D412-702-305
Job Sheet 199323



Part No: D412-702-305

Job Qty: 2 pcs

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/19/19

Job Tracking No:

Due Date: 8/26/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: ICA412-702-305 REV.6 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	8/26/19		0.00	0.35	Small Fab - 1		AUG 28 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	2 pcs	8/26/19		0.00	0.00	QC 5 - 10		DAS 61 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		

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120 Packaging 3-1 - Stock - B4B 2 pcs	8/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	PC ST468
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
130 QC 21 - FG	2 pcs	8/26/19	0.00 0.00	QC 21 - FG - 21
				QC 21 - FG - 70
				QC 21 - SA - 53

DAG
21
9-89

SEP 05 2019

Part Op 100 - (Small Fab) Assemble as per dwg ICA D412-702 p.49

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location: _____) Identify with P/N & CHG# and pack for shipping as per PPP D412-

702-305 CHG001 Location: _____ PPP Rev: _____

130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3573-1	Adapter GA121	2 pcs (1 ea)	100-Small Fab - 1	506661
D4088-041	Shoulder Harness ST466	2 pcs (1 ea)	100-Small Fab - 1	207764
MS21042L3	Nut ST303	8 Ea (4 ea)	100-Small Fab - 1	8204283
MS24693-S273	Screw ST286	8 Ea (4 ea)	100-Small Fab - 1	8006955
NAS1149D0316J	Washer ST264-6A019	8 Ea (4 ea)	100-Small Fab - 1	FT154502-2

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3573-1	2	9	0
	D4088-041	2	1	0
	MS21042L3	8	1,886	0
	MS24693-S273	8	367	0
	NAS1149D0316J	8	265	0
Part Specifications				
Specifications could not be found.				

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